DIMM
INSTALLATION GUIDE

📖 Preparation

For safe operation, see "Safety Information", *Setup Guide.*

⚠ *CAUTION:*

- *Do not touch the inside of the controller board compartment. It may cause a machine malfunction or a burn.*

✻Important

❒ Before touching the DIMM, touch something metal to discharge any static electricity. Static electricity can damage the DIMM.
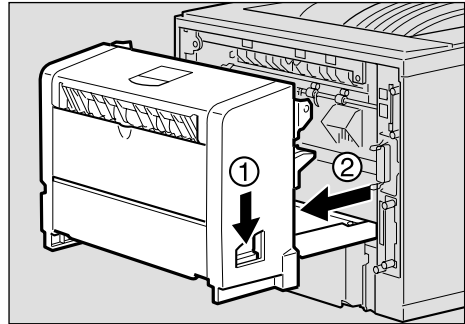
Installing the DIMM

1 **Be sure to check the following points:**

- **The power switch is turned off.**

- **The interface cable is unplugged from the printer.**

📎 Note

❒ If the Duplex Unit is not attached, proceed to step **3**.

2 **If the Duplex Unit is attached, push down the release button on the right side (①) and pull out the Duplex Unit until it stops (②).**
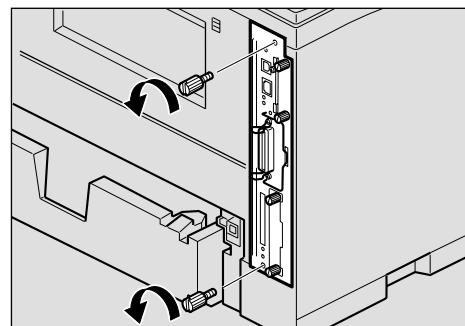

ZKGX320E

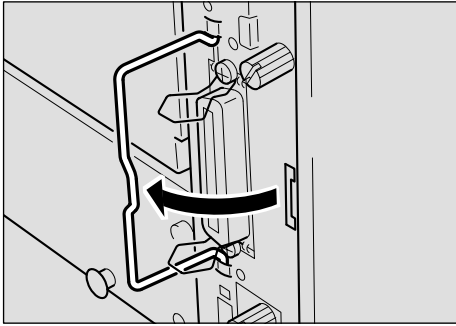**3** **Remove the two screw using a coin.**

📎 Note

❒ Use a coin or similar object if the screws do not turn easily.
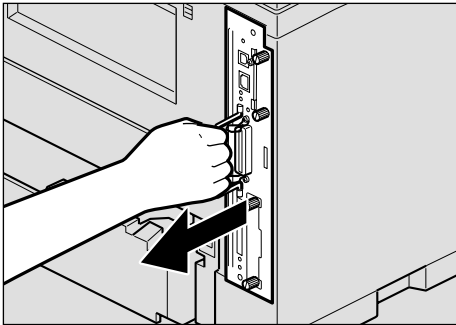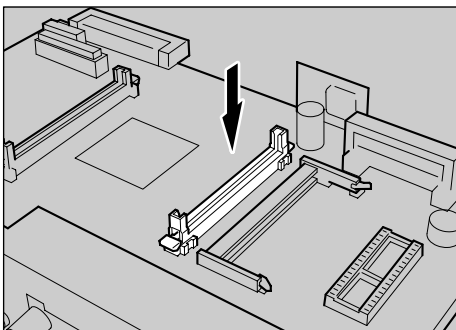
❒ The removed screws are required in step **11**.

ZKGX280E

4 Pull out the handle of the controller board.

ZKGX370E

5 Pull the handle and slide the controller board out slowly.
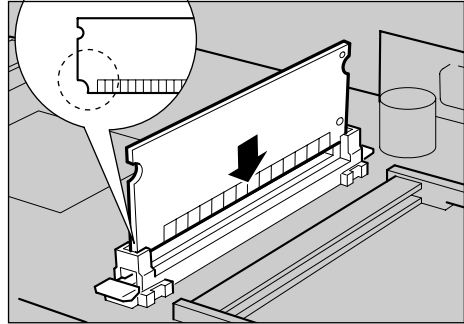

ZKGX260E

6 Place the controller board on a flat surface.
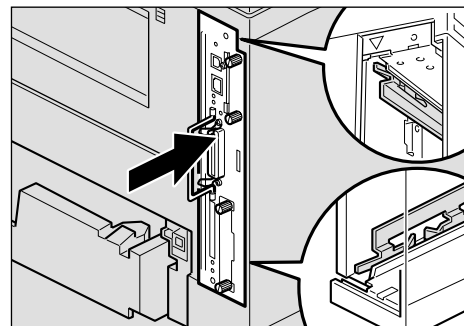
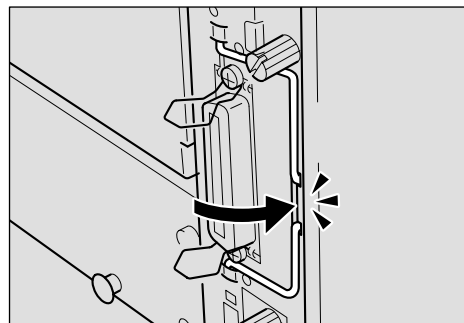**7** The DIMM is installed in the slot shown in the illustration below.

ABS001S1

8 Insert the DIMM into the slot, and push it down until it clicks. If the DIMM is not set in the correct way, it does not click.

ABS002S1

9 Align the controller board to the top and bottom rail using the "▼" mark, and then slide it into the printer slowly until it stops.
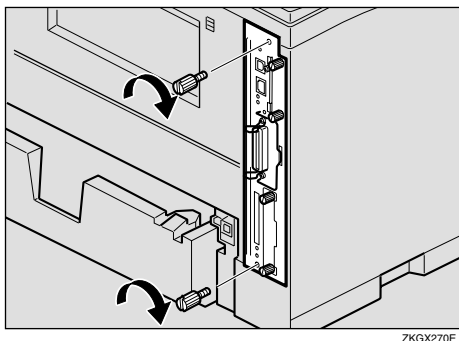

ZKGX250E

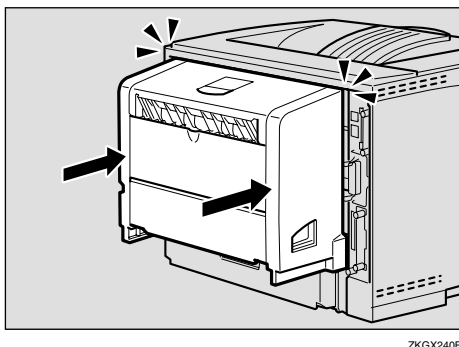**10** Push the handle of the controller board until it clicks.

ZKGX380E

11 Fasten the controller board to the printer with the two screws.

2

◆ Note

❒ Use a coin or similar object if the screws do not turn easily.

❒ If the Duplex Unit is not attached, go to step ⓭.

ZKGX270E

⓬ **While aligning the power cord to the left side groove of the Duplex Unit, slide the Duplex Unit in until it is connected to the printer.**

ZKGX240E

⓭ **Attach the interface cable, and then plug in the power cord.**

⓮ **Turn on the power.**

◆ Note

❒ After finishing installation, print the configuration page from the "List/Test Print Menu" to confirm that the DIMM is installed properly. See "List/Test Print Menu", *Printer Reference*, on the CD-ROM lebeled "Operating Instructions".